



# Measurement of Aircraft Non-volatile PM Emissions using Aerospace Recommended Practice Compliant Systems during the A-PRIDE 4 Campaign

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# Background

- ICAO has established limits for emissions from gas turbine engines (whose rated output is greater than 26.7 kN) in terms of NO<sub>x</sub>, CO, UHC, and smoke.
- Smoke number does not permit analysis of environmental impacts of gas turbine emissions and health impact assessments which rely on PM characteristics such as number, mass, size, and composition.
- ICAO emission databank records the engine certification data for gaseous emissions and smoke, however, no such database for PM emissions characteristics is currently available.
  - First-order approximation (FOA) 3.0 has been used to estimate mass-based emission indices using the reported smoke number data, however this approach is only an “*approximation*”
- SAE E-31 committee is in the process of developing an Aerospace Recommended Practice (ARP) for the measurement of non-volatile PM number- and mass-based emissions from gas turbine engines

# TRL PM standard roadmap (assuming funding available)

**CAEP 9 meeting**

*Deliver draft PM ARP to CAEP*

*CAEP to note initiation of database towards PM standard*

**CAEP 10 meeting**

*Deliver PM ARP &*

*Deliver PM standard to CAEP*

Working Document

AIR 6241 balloted

Earliest timescale for balloted ARP

2012

2013

2014

2015

2016

Mass lab activity

Sampling activity

Number activity

Multiple systems validation

Uncertainty Analysis

'Go buy' list known

Intercomparison (Compliant vs engine manufacturers) Round-robin testing

Engine Manufacturers perform robust system testing in multiple locations/engine types

Robust system testing of Compliant systems in multiple locations

Data compilation towards PM standard

Possible delay if technical problems arise

ARP activities:



TRL 4



TRL 6



TRL 7

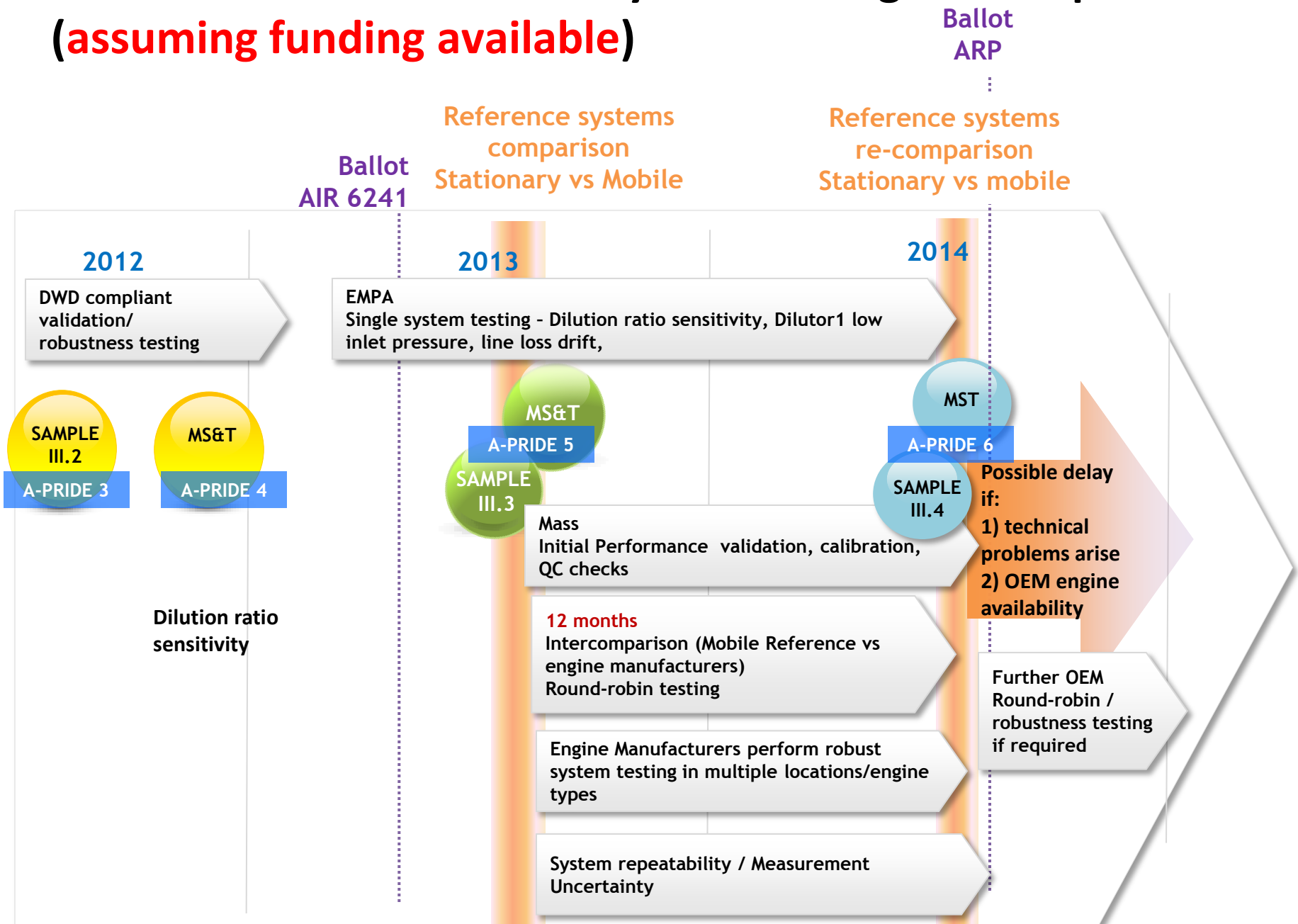


TRL 9



CAEP activities

# Possible PM measurement system testing roadmap (assuming funding available)



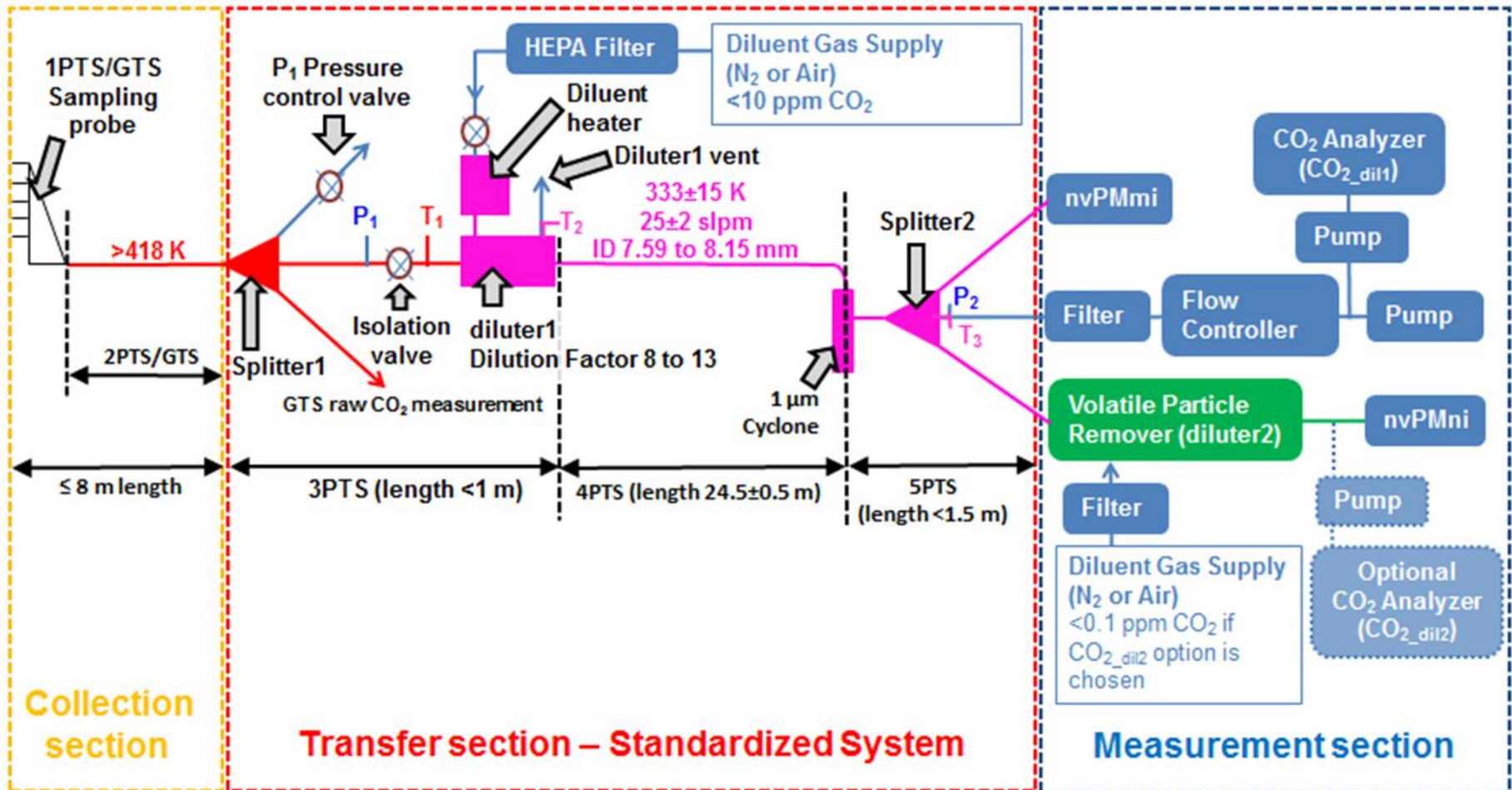
# A-PRIDE\*\*\* and SAMPLE Studies

- SAMPLE II RR engine test (Nov 2010)
- AAFEXII engine test (Mar 2011)
- SAMPLE III.1 APU test (Jun 2011)
- A-PRIDE 1: AVL/TSI Campaign (Aug 2011)
- A-PRIDE 2: SR Technics Campaign MST/FOCA (Nov/Dec 2011)
- A-PRIDE 3: SAMPLE III.2 (Apr/May 2012)
- **A-PRIDE 4: MST/FOCA-EMPA (Nov 2012)**

## Major Accomplishments:

- Assisted in the development of the methodology for the DWD/AIR/ARP
- Comparison and performance evaluation of compliant systems

# Components of an ARP System



# A-PRIDE 4 Objectives

- **Primary objective**
  - Performance evaluation and comparison of two DWD/AIR compliant systems
- **Secondary objectives**
  - **E-31**
    - Mass instrument intercomparison (LII vs. MSS)
    - ARP Operational checklist implementation
  - **EMPA/ETH**
    - Particle density measurement using DMA-CPMA
    - Mass closure between CPMA + SMPS (using density + size distribution = mass distribution) and mass instruments
    - Particle chemical composition (restricted size range) using SP-AMS
    - Inter-comparison between AMS and SP-AMS for non-refractory material

# Test Team

- **MST:** Prem Lobo, Steven Achterberg, Elizabeth Black, Max Trueblood, Don Hagen, Phil Whitefield
- **ARI:** Rick Miake-Lye, Zhenhong Yu
- **EMPA:** Lukas Durdina, Jing Wang, Yeon Bahk, Jelena Buha
- **ETH:** Berko Sierau, Amewu Mensah, Joel Corbin, Manuel Abegglen
- **NRC:** Greg Smallwood, Kevin Thomson
- **FOCA:** Theo Rindlisbacher, Alice Suri
- **EPA:** John Kinsey
- **AVL:** Michael Arndt, Barouch Giechaskiel
- **SR Technics:** Frithjof Siegerist (Ziggy), David Kaufmann
  
- **Observers:** Matthias Gantenbein\* (FOCA), Simon Trauffer\*\* (EFV), Doug Worsnop (ARI), Urs Baltensperger (PSI), Jay Slowik (PSI), Dave Lister (UK CAA), Wendy Bailey (TC), Mark Johnson (RR), Ulrike Lohmann (ETH)

## Team POCs

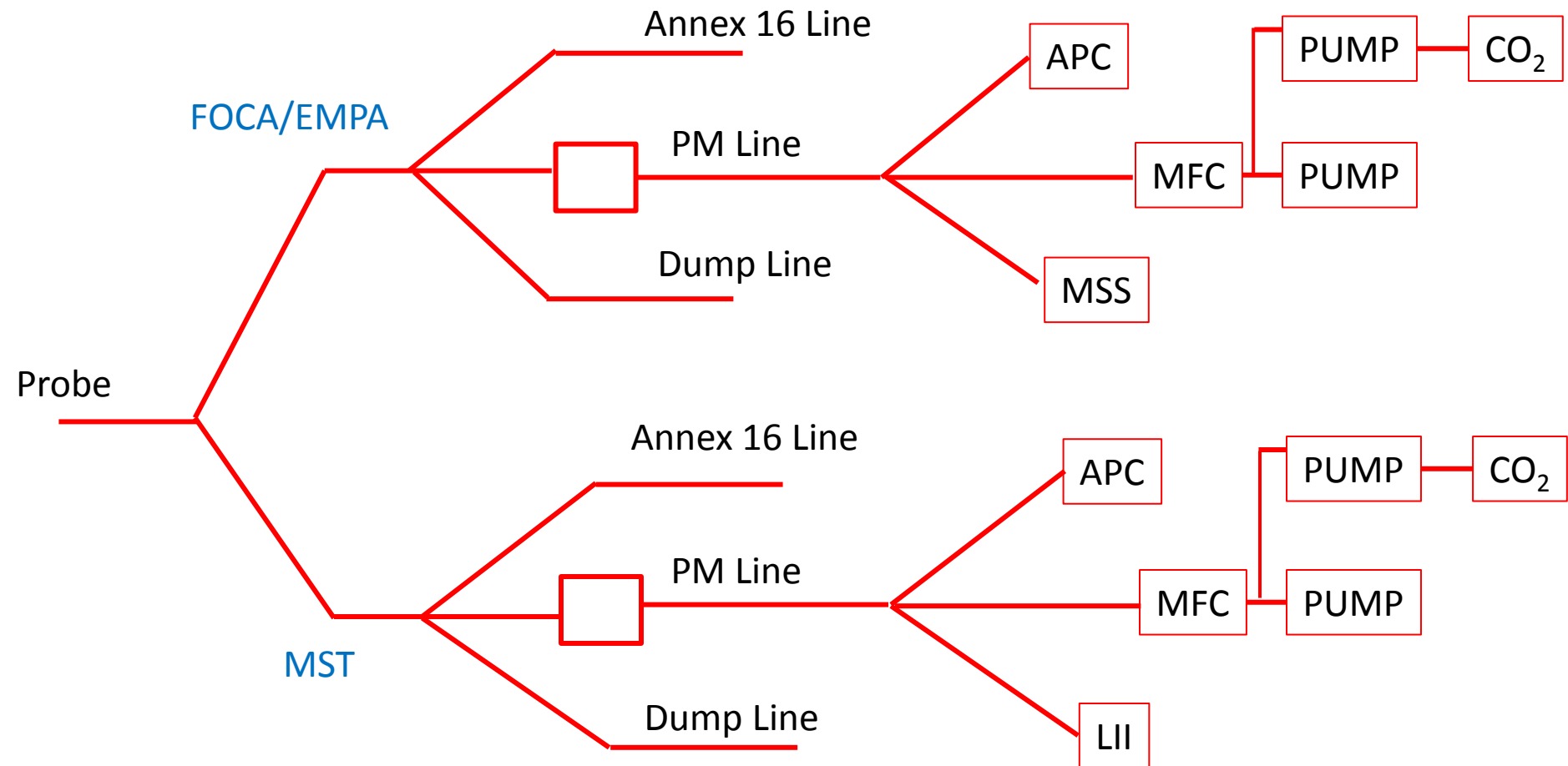
\* In charge of aviation fuel tax fund programs at FOCA

\*\* Swiss Government Finance Department

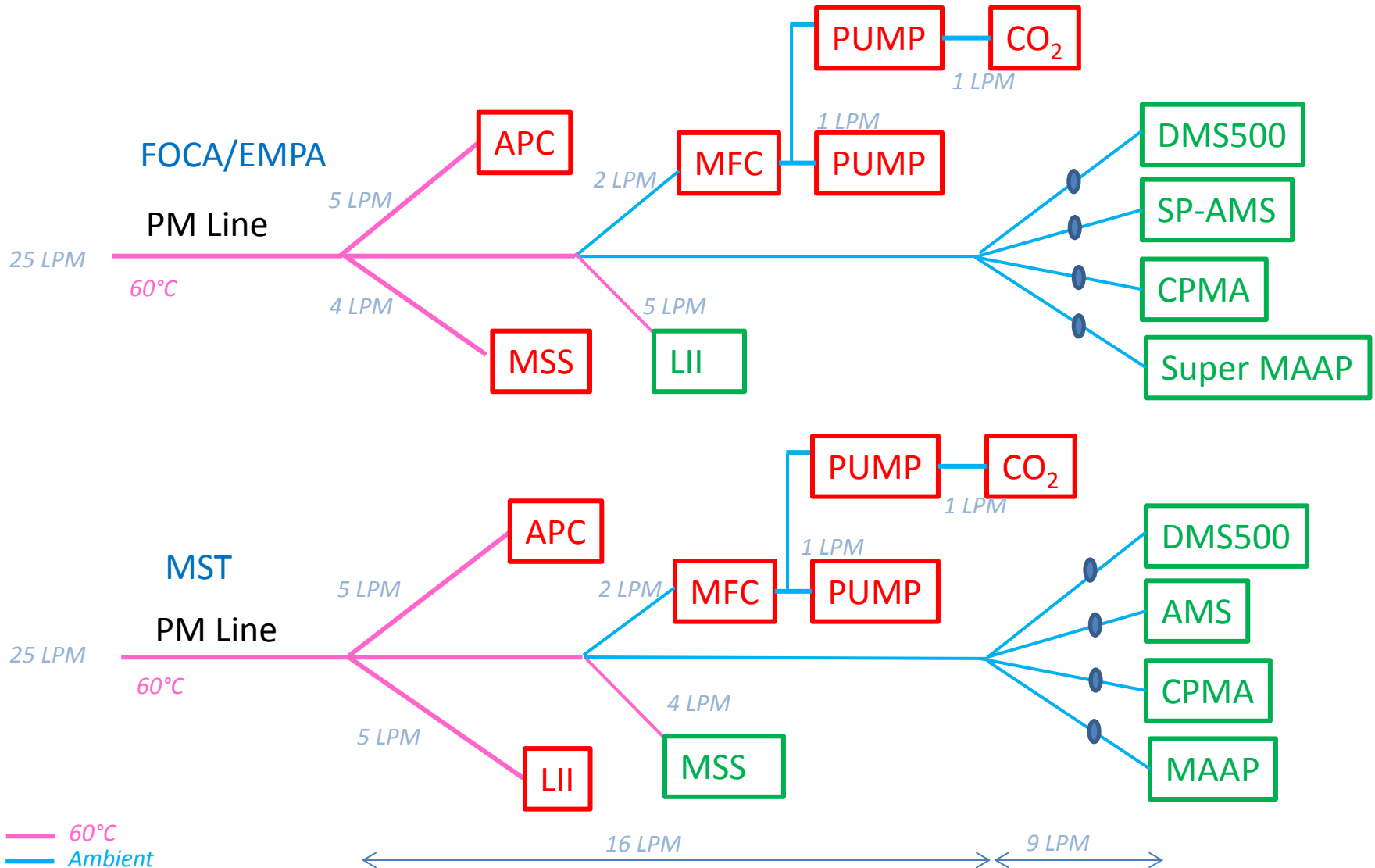


# System Configuration

## ARP instruments



# System Configuration (ARP + ancillary instruments)

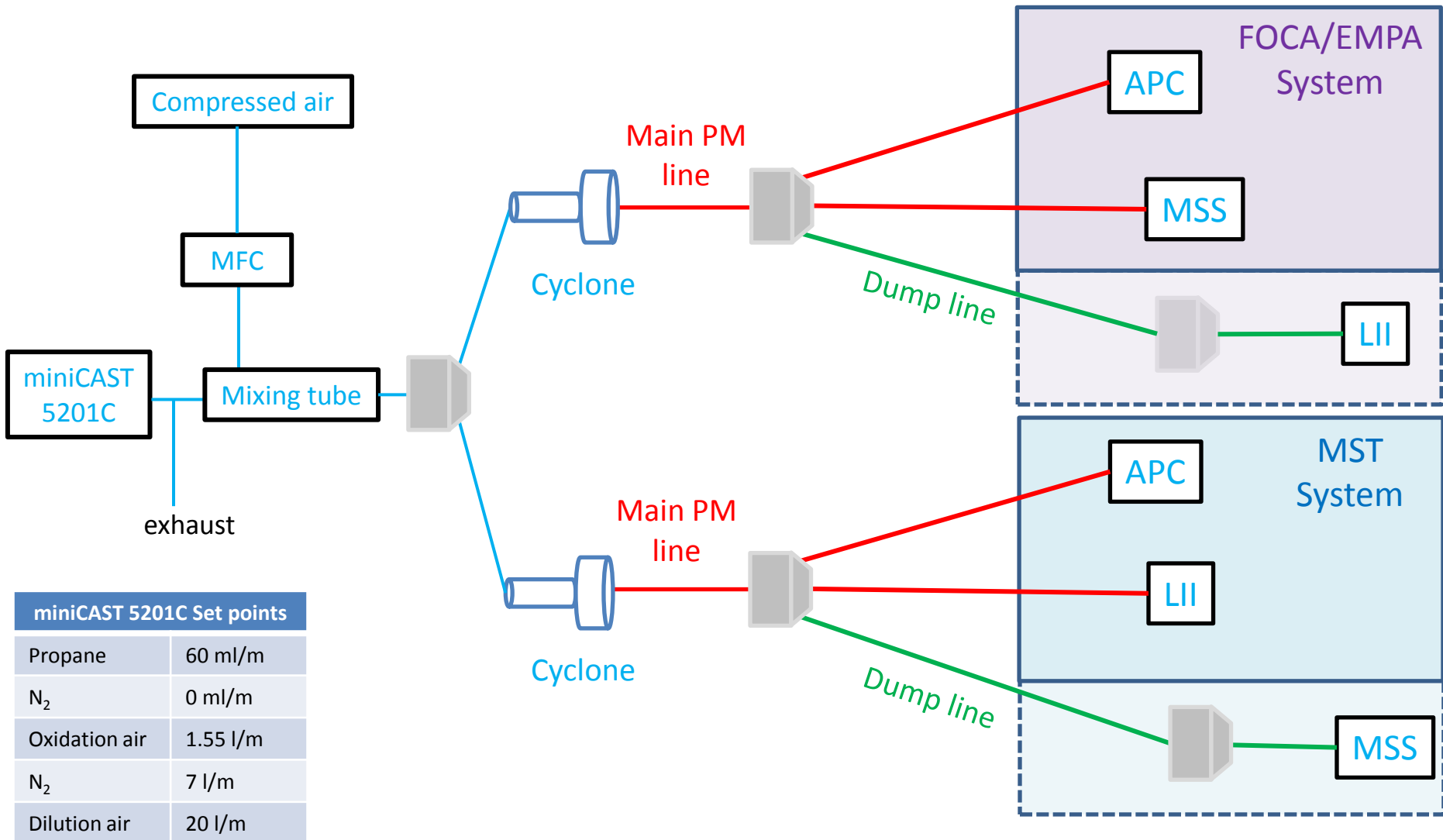


# Instrument Intercomparisons

# Instruments

- Mass instruments available for inter-comparison:
  - *FOCA/EMPA System*
    - MSS – from EMPA – on main FOCA/EMPA PM line
    - LII – from NRC – on FOCA/EMPA dump line
      - calibrated vs. NIOSH 5040 immediately prior to A-PRIDE 4 campaign
  - *MST System*
    - LII – from MST – on main MST PM line
      - calibrated vs. NIOSH 5040 immediately prior to A-PRIDE 4 campaign
      - Pre-campaign calibration factor: **0.802**; Post-campaign calibration factor: **0.798**
    - MSS – from AVL – on MST dump line
- Number instruments available for inter-comparison:
  - *FOCA/EMPA System*
    - APC – from EMPA – on main FOCA/EMPA PM line
  - *MST System*
    - APC – from MST – on main MST PM line

# System Configuration



miniCAST 5201C Set points	
Propane	60 ml/m
N <sub>2</sub>	0 ml/m
Oxidation air	1.55 l/m
N <sub>2</sub>	7 l/m
Dilution air	20 l/m

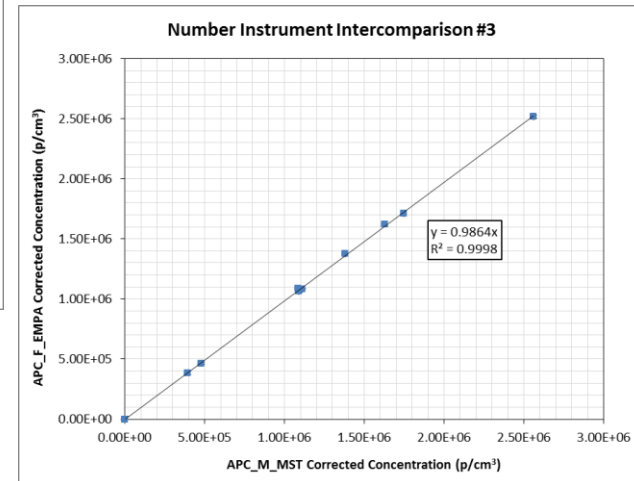
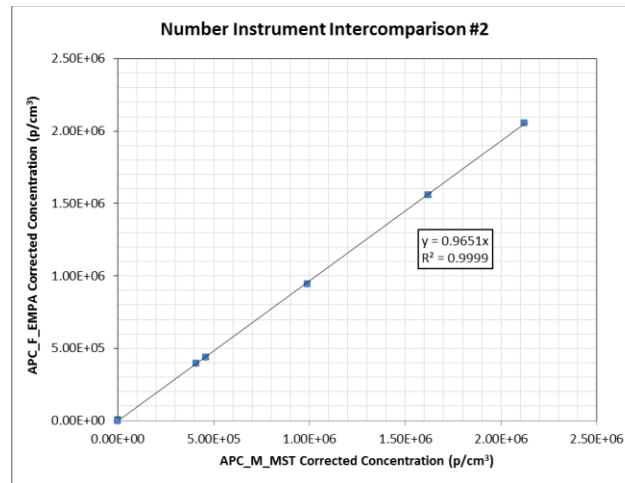
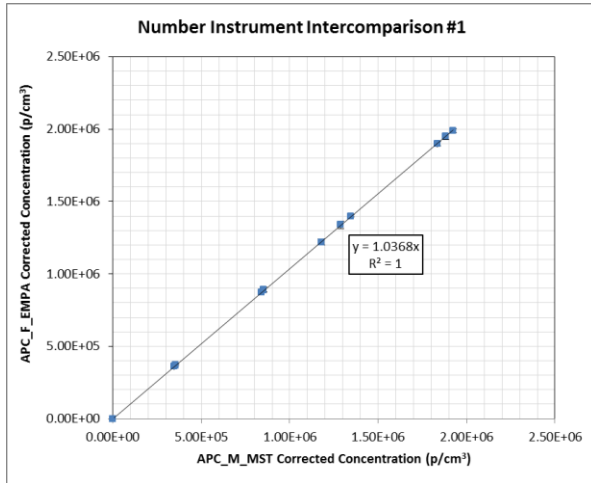
# Experimental Procedure

- Prior to the engine tests
  - once to determine the differences between instruments and to **establish** a normalization factor
  - a second time to **verify** the normalization factor
- Following the engine tests
  - to determine the drift (if any) in the instrument output
- The system for the inter-comparison study were configured as shown previously
- Equivalent line lengths were maintained between the splitters and instruments on both the FOCA/EMPA and MST systems
- All instruments were operational and recording data
- For each test point, after a stabilization period, each instrument recorded data for a period of 5 minutes
- Three sequences were conducted

Test 1 (low to high)	Test 2 (random)	Test 3 (random)
0	500	500
250	250	1000
500	1000	250
750	750	0
1000	0	750

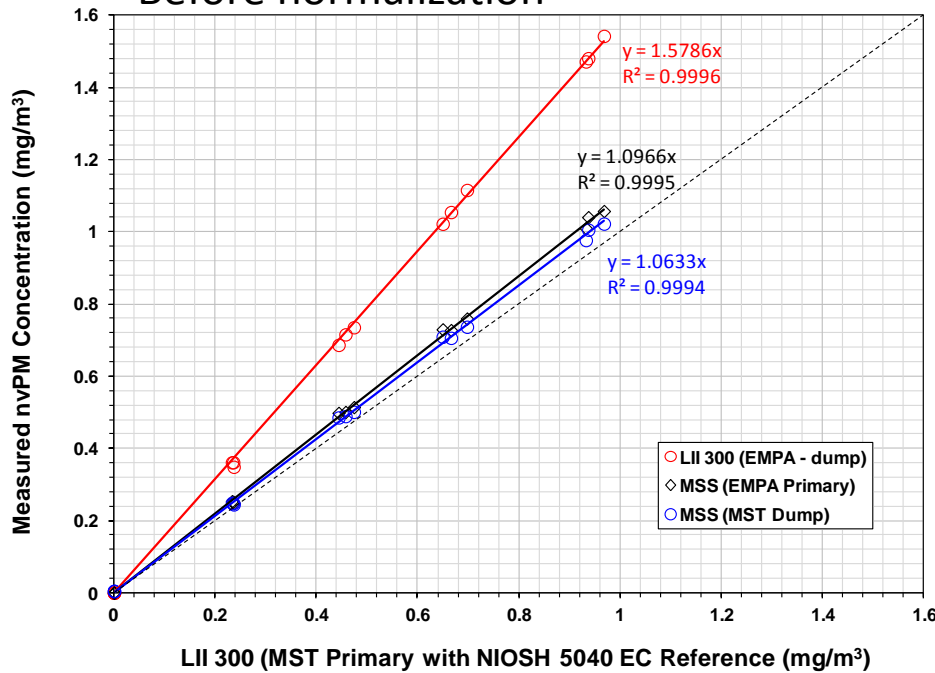
Concentrations in  $\mu\text{g}/\text{m}^3$

# Pre-test PM number instrument Inter-comparison

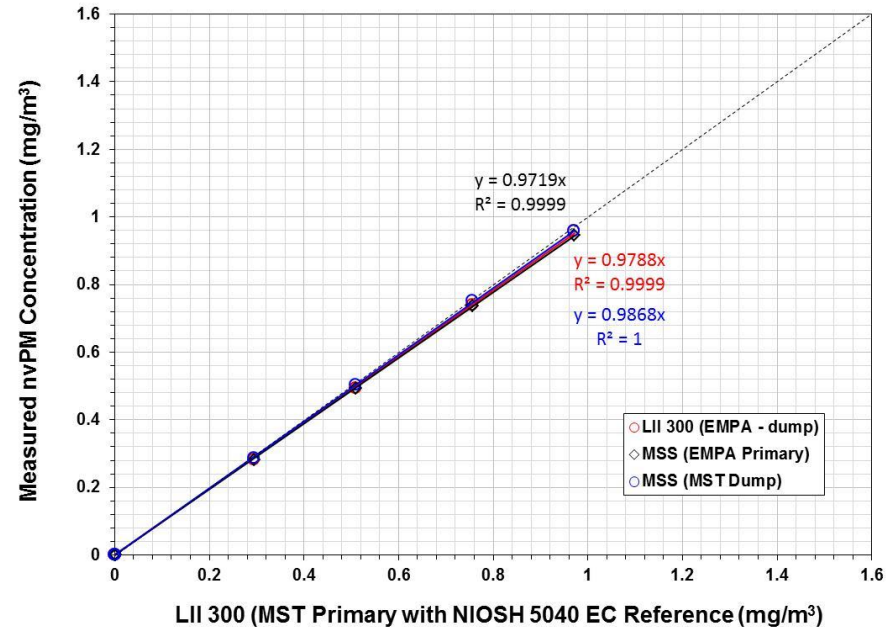


# Pre-test PM mass instrument Inter-comparison

Before normalization

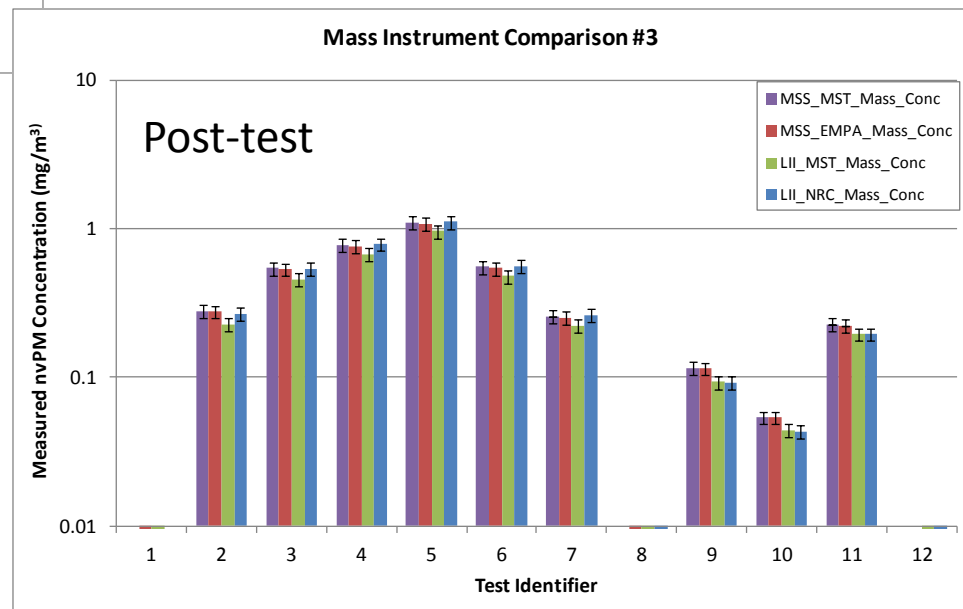
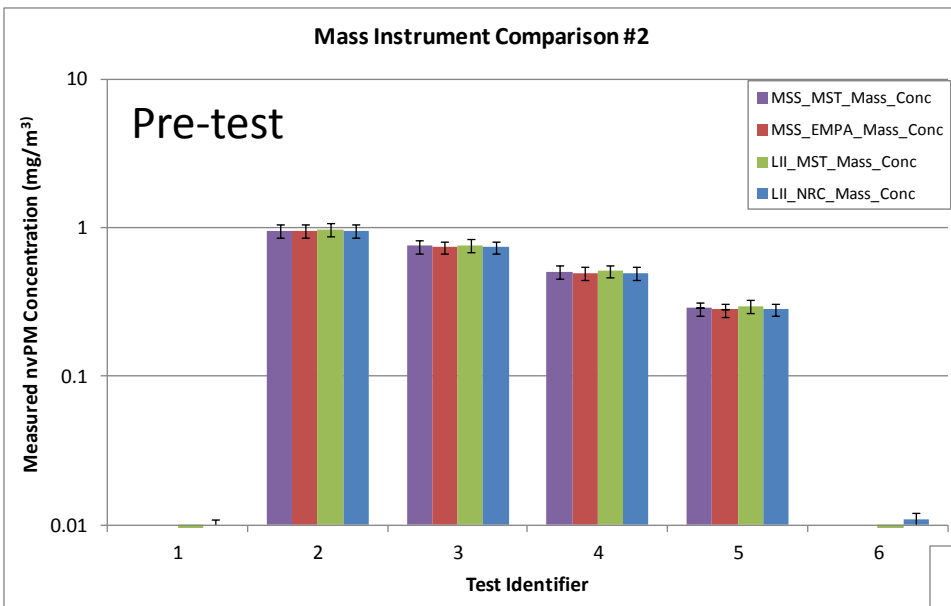


After normalization





# PM mass instrument Inter-comparison



# Engine Tests

# Engine Test Details

Date	Test #	Start Time	Stop Time	Engine	Test Details
10/11/12	1	18:59	20:30	CFM56-5B4/2P	Shakedown Test
11/11/12	2	14:46	17:57	CFM56-5B4/2P	Dedicated Engine Test
12/11/12	3	14:40	17:45	CFM56-5B4/2P	Dedicated Engine Test
13/11/12	4	09:59	10:48	CFM56-7B24/3	Piggy Back Test (Seal Test)
14/11/12	5	12:26	13:21	PW4168A	Piggy Back Test (Seal Test)
15/11/12	6	08:56	12:29	CFM56-5B4/2P	Dedicated Engine Test
16/11/12	7	17:34	23:00	CFM56-7B24/3	Piggy Back Test (Seal + Trim balance Test)
18/11/12	8	11:12	15:28	CFM56-5B4/2P	Dedicated Engine Test

# Test Matrix for Dedicated Engine Tests

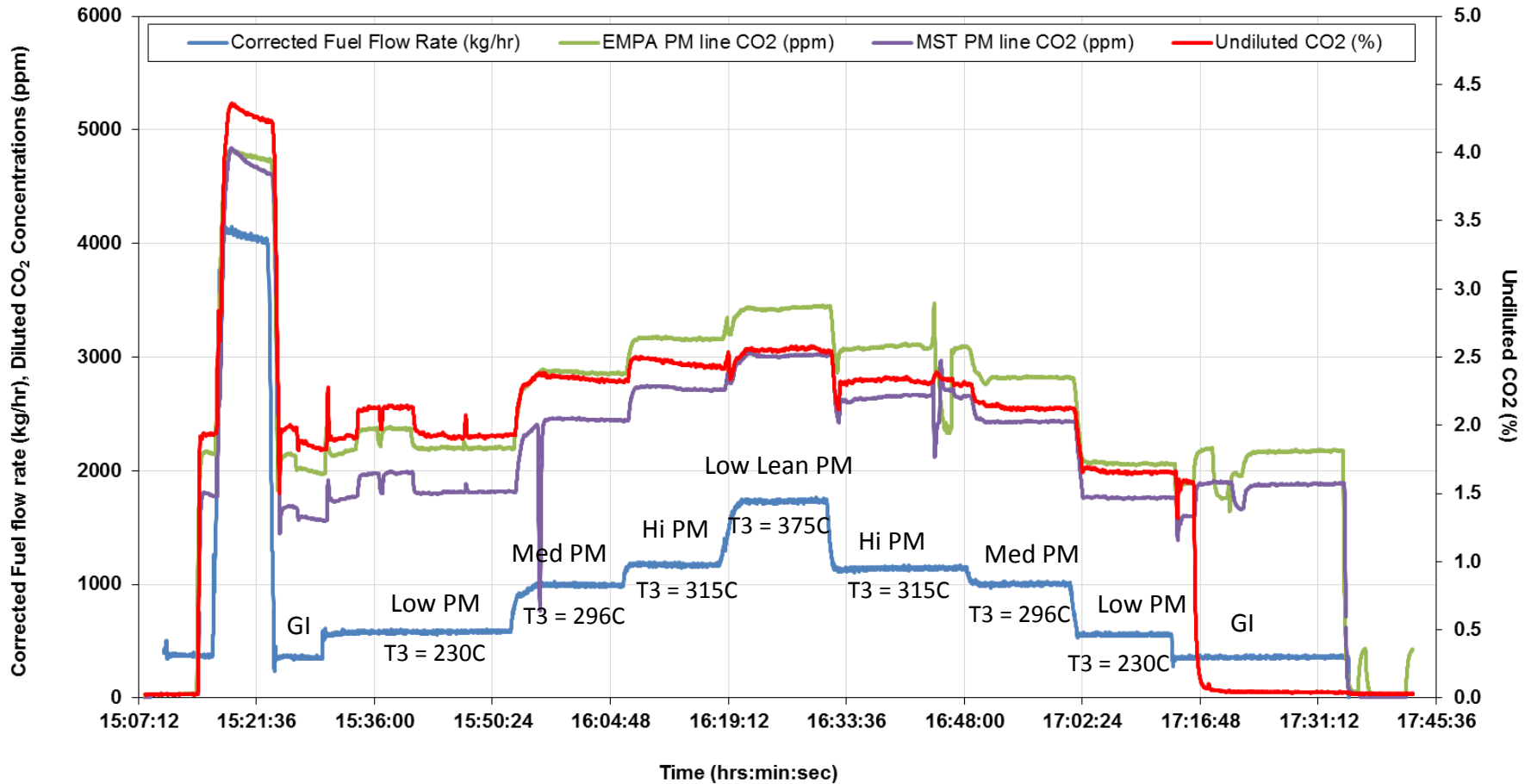
- Test points for A-PRIDE 4
  - Low PM [T3=230°C]
  - Med PM [T3=296°C]
  - Hi PM [T3=315°C]
  - Lean Low PM [T3=375°C]

- Test points for SAMPLE III.2
  - ML [T3=230°C]
  - MH[T3=296°C]
  - H[T3=340°C]
  - L [T3=375°C]

- Typical run times
  - 5 mins at ground idle to start
  - 5 + 10 to 16 mins per test point (7 total test points)
    - 5 mins to set T3
    - 5-8 mins with main systems and DMS500
    - 5-8 mins with main systems and MAAP
  - 5 mins at ground idle to end

# Time Series for Test #2

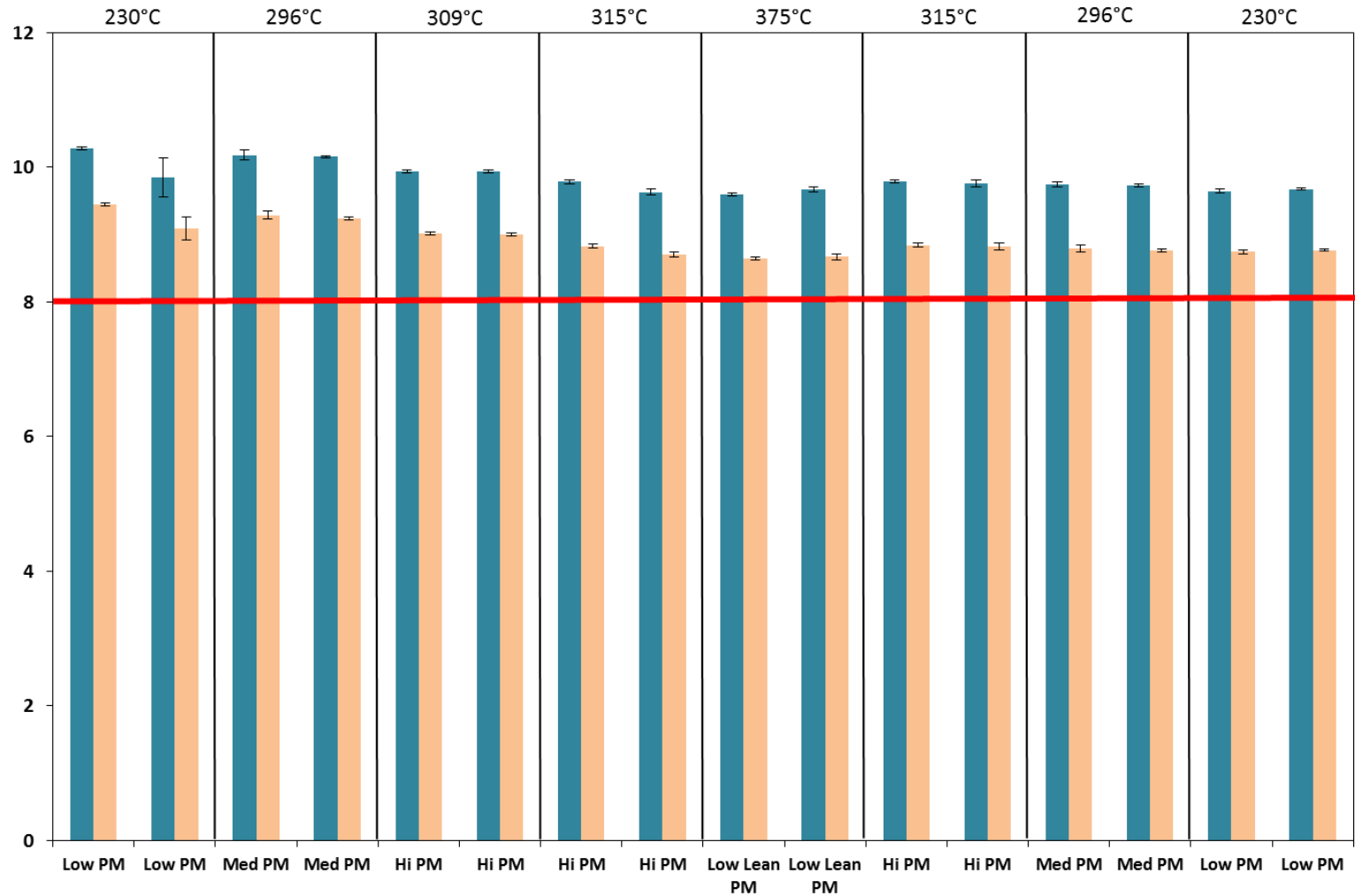
## CFM56-5B4/2P Dedicated Engine Test (11/11/12)



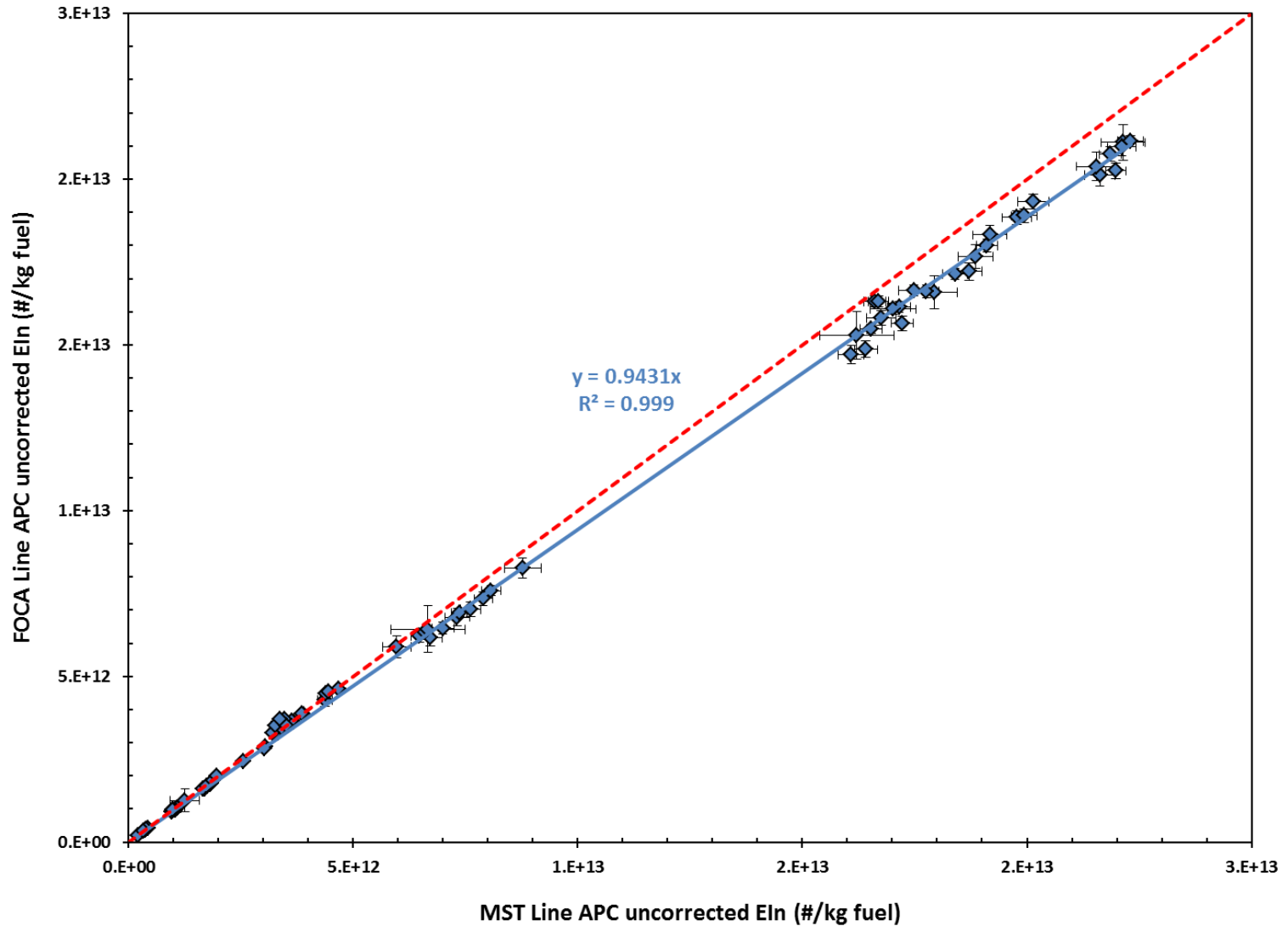
# Dilution Factors

Dilution Factor (11/12/12)

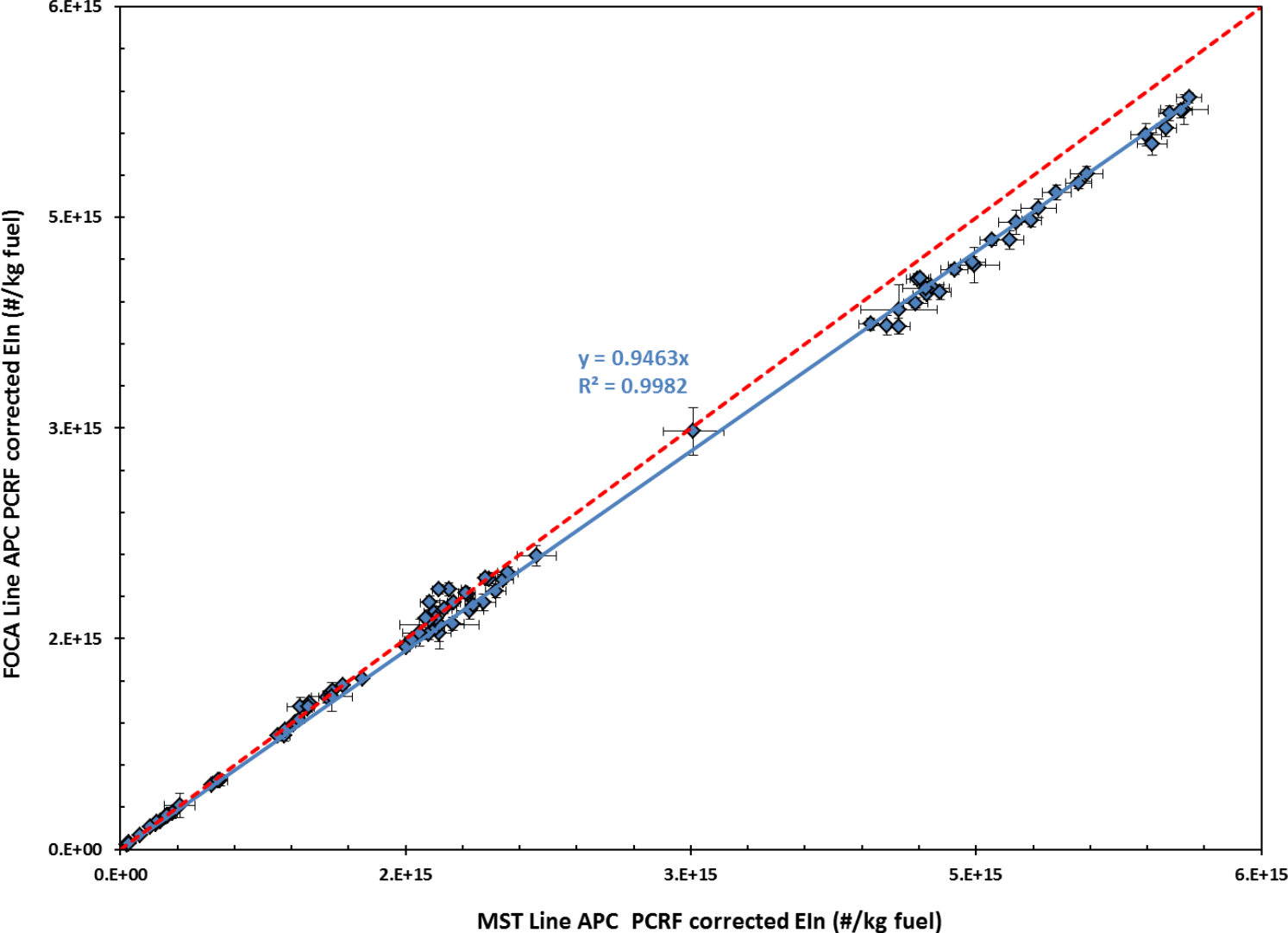
■ MST Dilution Factor  
■ FOCA Dilution Factor



# PM Number – Overall (uncorrected)

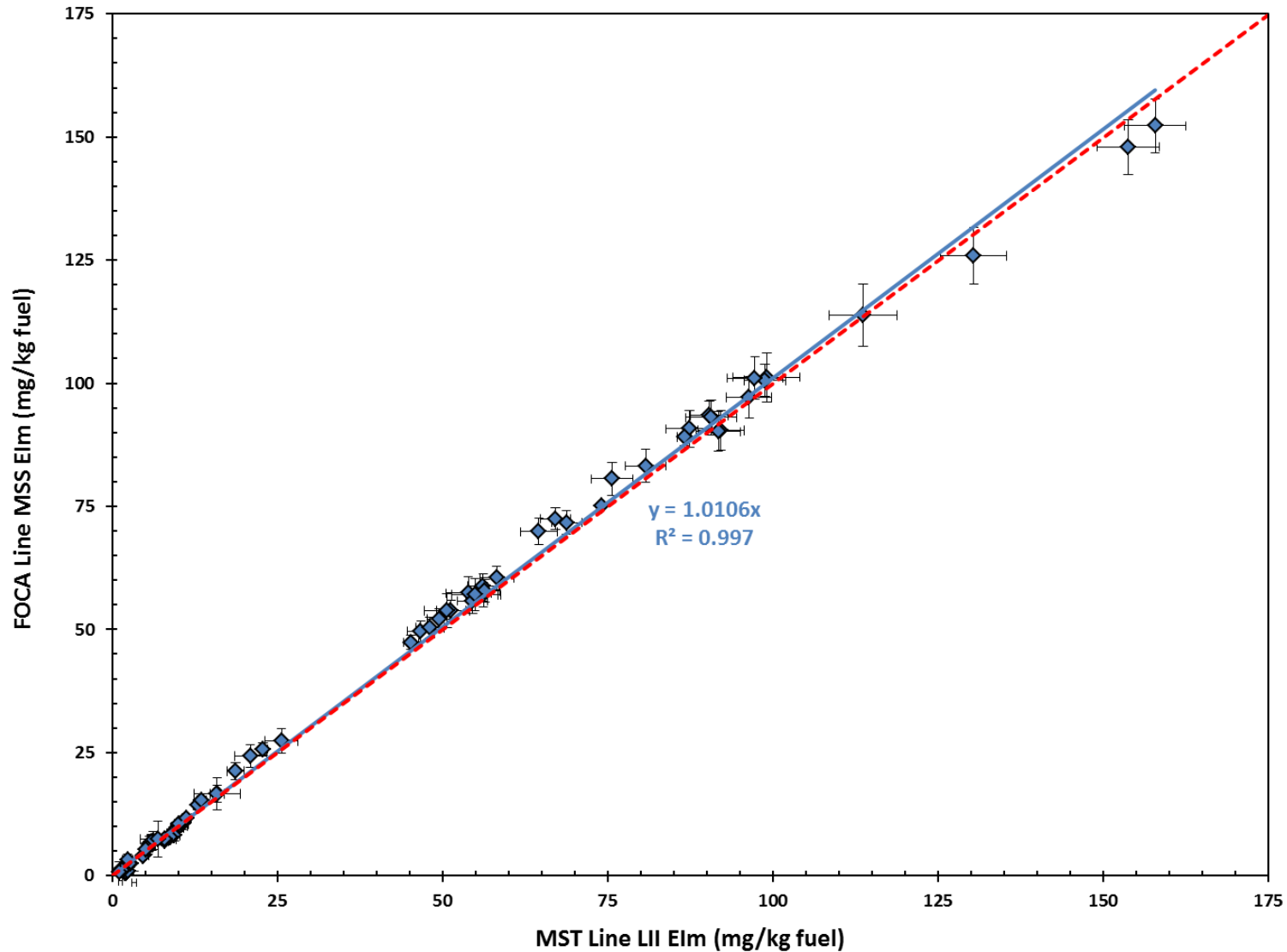


# PM Number – Overall (PCRF corrected)

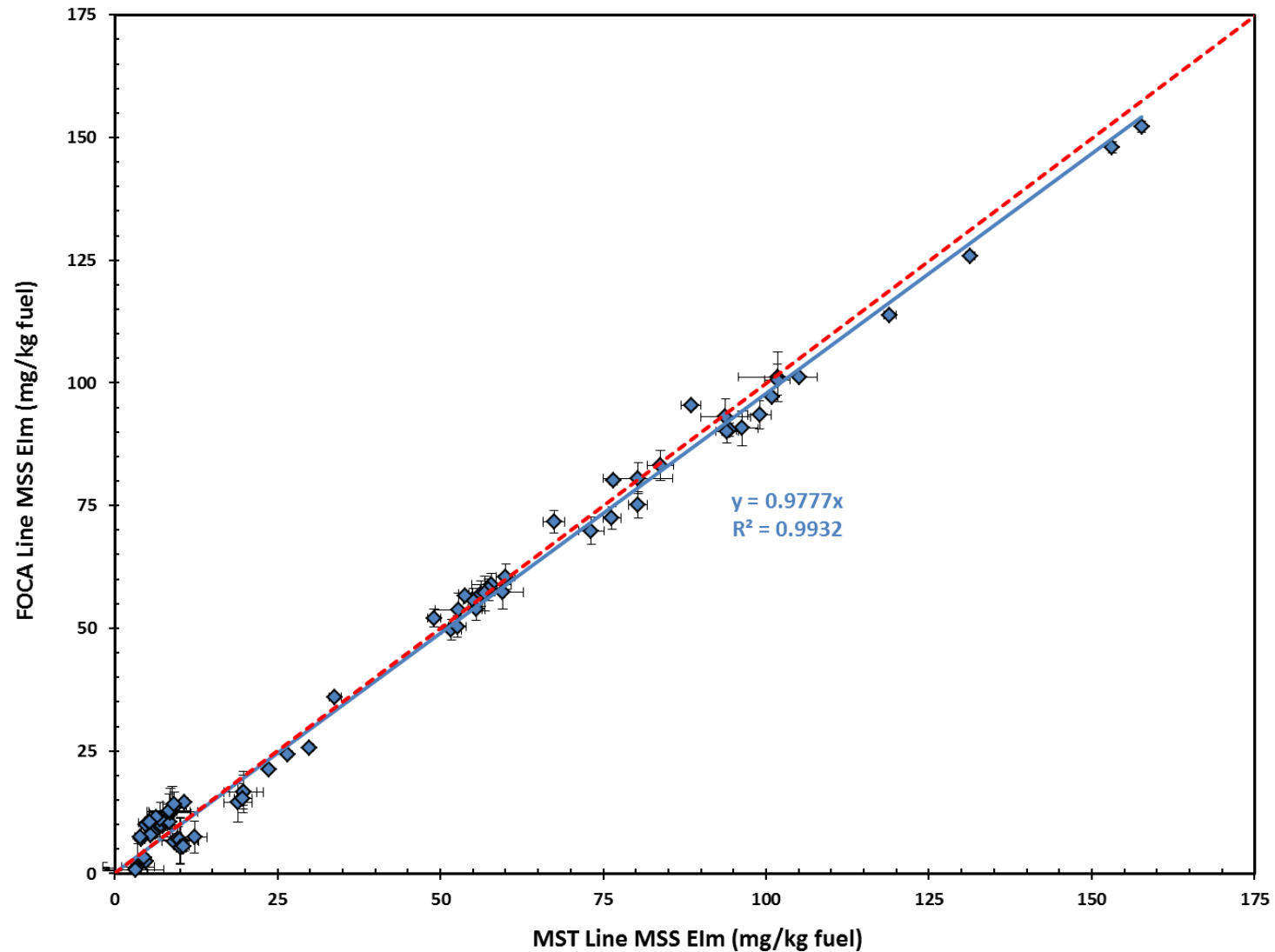




# PM Mass – Overall (Primary mass instruments)



# PM Mass – Overall (MSS instruments)



# Conclusions

- Use of **NIOSH 5040** provided a **robust calibration** for the mass instruments
- Pre-test calibration to NIOSH 5040 EC was the same as the post-test calibration factor (within 0.5%)
  - calibration to NIOSH 5040 is repeatable and reproducible
- Performance evaluation of two identically assembled, DWD compliant systems was **successfully performed**
- The FOCA/EMPA and MST system agreement in terms of
  - **PM number** was ~5%
  - **PM mass** was ~ 1%

# A-PRIDE 4 Team



# Acknowledgments

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